

ABSTRACT OF THE DISCLOSURE

A caster includes first and second antifriction bearings which respectively have first and second outer race members disposed over and underneath a bearing seat of a fork frame, respectively. The first and second outer race members respectively have first and second smaller rivet holes aligned with a larger rivet hole in the bearing seat along a swivel axis to form a combined rivet hole. A swivel shaft is inserted into the combined rivet hole to form an annular space for receiving a tubular bracing member that is sleeved on the shaft. A point of the shaft is riveted to fasten the second outer race member. The impact force during riveting is transmitted to the head primarily through the bracing member.